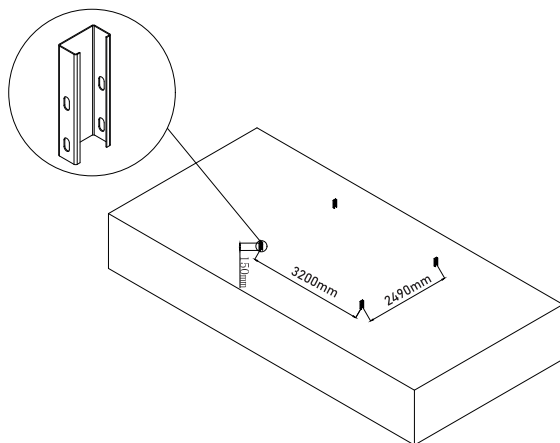
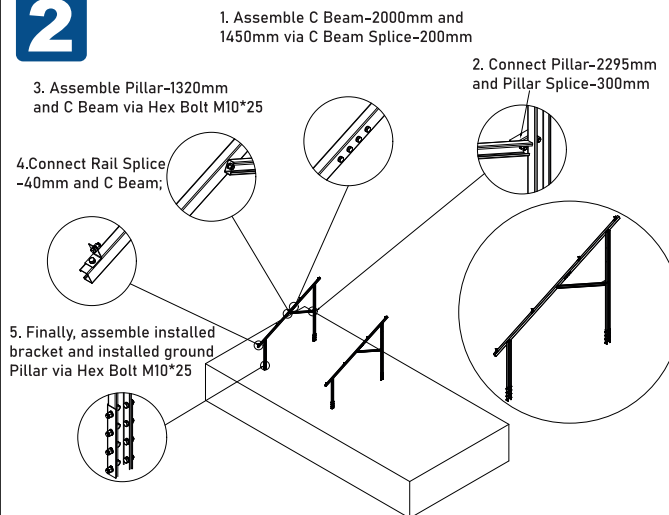
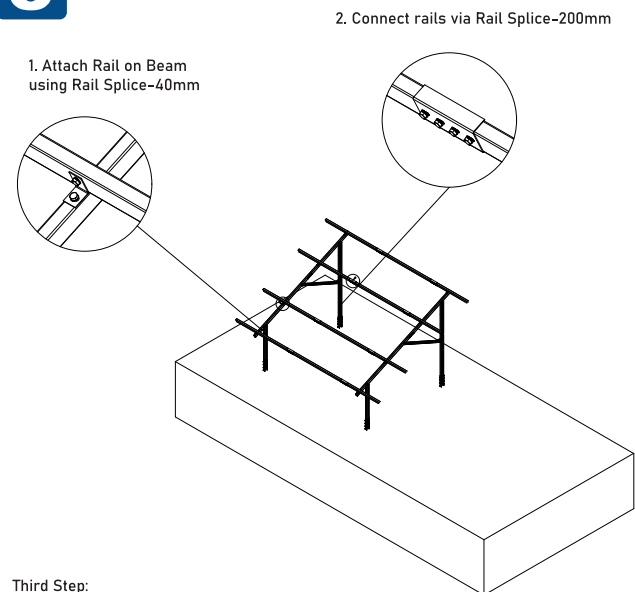


1

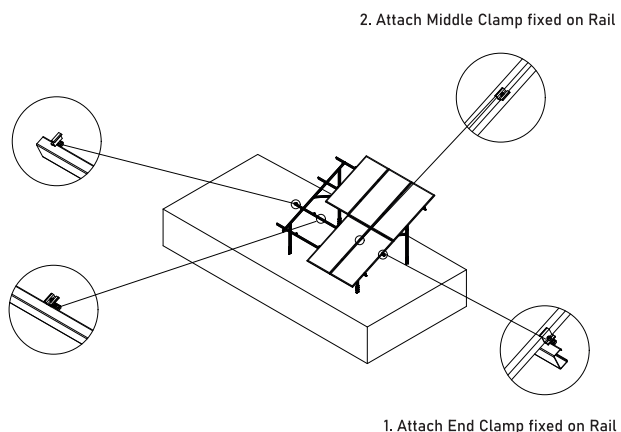
First Step:
 1. Instal Pillar - 1650mm into the ground but 150mm on horizon.
 2. Instal all 1650mm pillars - see engineering design plans where mark the location of Pillar.

2

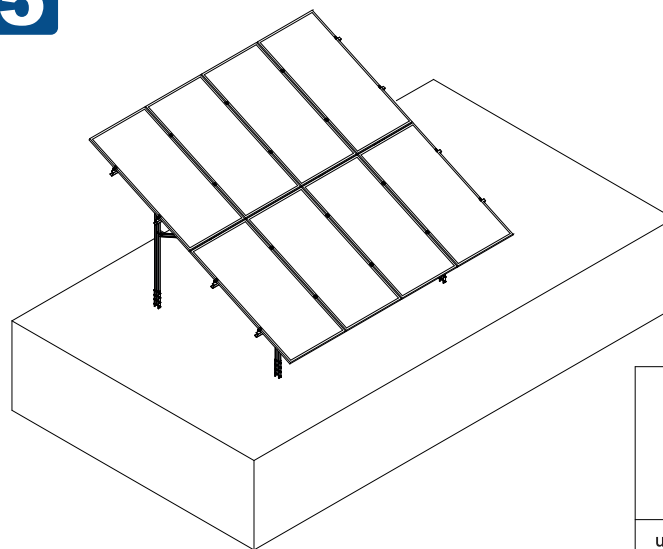
Second Step:
 1. Assemble C Beam-2000mm and 1450mm via C Beam Splice-200mm
 2. Connect Pillar-2295mm and Pillar Splice-300mm
 3. Assemble Pillar-1320mm and C Beam via Hex Bolt M10*25
 4. Connect Rail Splice-40mm and C Beam
 5. Finally, assemble installed bracket and installed ground Pillar via Hex Bolt M10*25

3

Third Step:
 1. Attach Rail on Beam using Rail Splice-40mm
 2. Connect rails via Rail Splice-200mm

4

Fourth Step:
 1. Attach End Clamp fixed on Rail;
 2. Attach Middle Clamp fixed on Rail

5

Sixth Step: The installation is completed

FIREND
 Keep fire my friend

Steel Solar structure

for 2x4 array

	Positioning	PORTRAIT	Tilt Angle	25°
ul. Strumykowa 7a, 66-450 Łupowo	Snow	127kg/m ²	Wind Speed	31m/s
tel. 95 717 63 97	Solar module size	2278 x 1134 x 35	Max. power	550W
	Number of solar modules	8	Power Capacity	4.4KW

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